



Surface treatment:
 External: According to SIMRAD procedure 847-093816
 A: Degreasing
 B: Sand blasting with non-iron sand.
 Particle size: 0.2-0.8mm
 C: Dedusting.
 D: 1st. priming, Jotun Barrier Primer, 40µ dry film
 2nd. priming, Jotun Pengard Primer, 50µ dry film
 E and F: Scandia 63.07 (Two-pack polyuretane filler) 50µ dry film
 Final coating: Scandia Autotransport 62.00 (two-pack acryl enamel)
 Colour: Gray RAL7032

Surfaces marked — — — — —
 according to SIMRAD procedure 847-093817.
 A, B, C and D (1st. priming) as external.
 Final coating: Jotun Vinygard (Vinyl-tar paint) 3 x 100µ dry film

NOTE:
 LEVERES MED MATERIAL- OG SVEISERSERTIFIKATER
 TO BE DELIVERED WITH MATERIAL AND WELDER CERTIFICATES.
 SVEISE-ELEKTRODE: GODKJENT AV D.n.V.
 WELDING ROD : APPROVED BY CLASSIFICATION SOCIETY.

2	1	FLENS/FLANGE	St.42.21.	Plate 400 x 400 x 25
1	1	RØR/TUBE	St.52-3U	Dy 273 x Di 248 x 920
ITEM	QTY.	DESCRIPTION	QUALITY	DIMENSION
REV./SIGN	648 A.Ag.	2977 Ki.T.	4619. K.S.	10239 I.S.
DATE	72.06.27.	75.04.09.	78.05.23.	96.06.05.
PROJ. METHOD			UNLESS OTHERWISE STATED, TOLERANCE: DIM.: -	THREAD: -
SCALE	1:1		MONTASJEBRØNN	
DRAWN	71.11.22.	N.V.	MOUNTING TRUNK	
CHECKED	71.11.22.	H		
APPROVED	71.11.22.	H	SONAR SL	
				SHEET 1 OF 1 SH. SIZE: A1 REV.:
				111-026925 F
				FILE NO.: CAD01

D.n.V.-merking
 Classification society marking